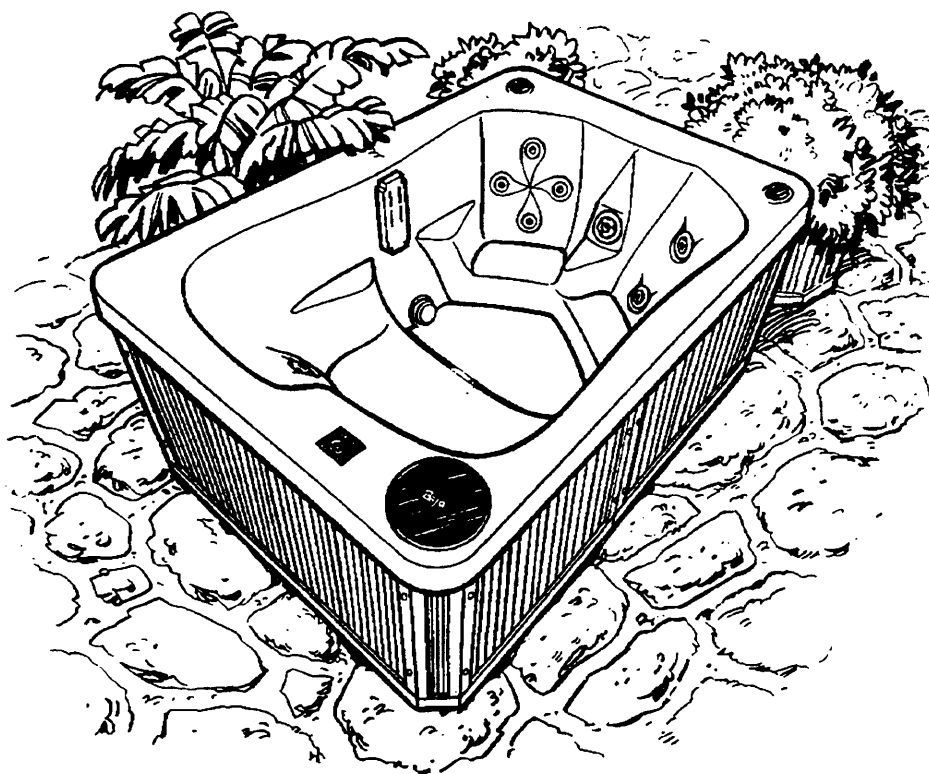


BAJA PRODUCTS, LTD.

Spa Owners Manual

America's Get Away Spa!

SPORTUB



NOTE: Important Safety Instructions. Please read and follow all instructions before installing, operating or enjoying your spa. Please refer the operational video that is supplied with spa.

Save these instructions for future reference.



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SPAS

Directory

SAFETY INSTRUCTIONS.....	PAGE 3-5
OZONE INSTALLATION.....	PAGE 5
INSTALLATION GUIDELINES.....	PAGE 6
ELECTRICAL INSTALLATION.....	PAGE 7
INITIAL START UP.....	PAGE 8
EQUIPMENT FEATURES.....	PAGE 9
CONTROLLER OPERATIONS.....	PAGE 10-11
QUICK PROGRAMMING NOTES.....	PAGE 12
SPA OPERATION.....	PAGE 13
CABINET INSTALLATION.....	PAGE 14
SPA MAINTENANCE.....	PAGE 15
REGULAR SPA MAINTENANCE.....	PAGE 16-17
WINTERIZING YOUR SPA.....	PAGE 17
TROUBLE SHOOTING.....	PAGE 18
3 DOT ALARM.....	PAGE 19-20

A BRIEF HISTORY OF SPAS

The word "spa" is taken from a town in the province of Liege, Belgium where mineral springs were favored for centuries by notables and royalty, including the Russian Czar Peter the Great and German Kaiser William II.

However, the use of mineral springs for therapeutic purposes dates back to the 5th Century B.C., when hot springs in Greece and the Aegean Islands served as healing clinics. At one of these clinics on the Island of Cos, the Greek physician Hippocrates practiced medicine for a while and wrote extensively on hydrotherapy.

The Romans, after a day of conquering the world, retreated to the pleasures of spas. In fact, many well-preserved spas built by the Romans still exist in places as far apart as Bath, England; Baden, Switzerland; and Tiberias, Israel. After the fall of Rome in the 5th Century A.D., the number of spas decreased. It was not until the Renaissance, mysteriously enough, that they once again became numerous. Which raises the question: Does the use of spas result in great thinking, or do great thinkers resort to the use of spas?

A new Baja Spa is the modern machine for today's great thinkers. It blends many advanced features to help you enjoy the benefits of warm water for recreation and therapy.

Baja Products, Ltd. originated the acrylic spa in 1972, and our experience plus dedication assure you of the highest quality components and materials of construction.

We wish you years of enjoyment and relaxation with your new spa. Please take a few minutes to read the safety instructions and operating features described in this manual.

SAFETY INSTRUCTIONS

11. Do not use the spa alone.
12. People with infections, skin sores or open wounds should not use the spa.
13. It is recommended that people shower before and after using the spa in order to keep spa operating cleaner, and to rinse off spa water chemicals.
14. Disconnect all electrical power before attempting any kind of service to the electrical module.
15. Always use unbreakable containers around the spa. Never use glass.
16. Never walk, climb, play or jump on the insulated cover of your spa. Never use the spa unless the cover has been completely removed. Do not rely on the cover as a safety cover for children. Children must be supervised when they are in or around the spa.
17. A fence around your spa with a self-closing and self-latching gate can be the best protection against unauthorized use. If your spa is indoors, lock the door to the room to keep out unauthorized users.
18. Install to provide drainage of compartment with electrical components.
19. **WARNING - To reduce the risk of injury:**
 - a) The water in a spa should never exceed 40°C(104°F). Water temperature between 38°C (100°F) and 40°C(104°F) are considered safe for a healthy adult. Lower water temperatures are recommended for young children and when spa use exceeds 10 minutes.
 - b) Since excessive water temperatures have a high potential for causing fetal damage during the early months of pregnancy, pregnant or possibly pregnant women should limit spa water temperatures to 38°C(100°F).
 - c) Before entering a spa, the user should measure the water temperature with an accurate thermometer since the tolerance of water temperature-regulating devices varies.
 - d) The use of alcohol, drugs, or medication before or during spa use may lead to unconsciousness with the possibility of drowning.
 - e) Persons using medication should consult a physician before using a spa since some medication may induce drowsiness while other medication may affect heart rate, blood pressure, and circulation.
 - f) Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using a spa.

SAFETY INSTRUCTIONS

When installing and using this electrical equipment basic safety precautions should always be followed, including the following:

1. **READ AND FOLLOW ALL INSTRUCTIONS.**
2. **WARNING** - To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.
3. A wire connector is provided on this unit to connect a minimum No. 8 AWG (8.4 mm²) slide copper conductor between this unit and any metal equipment, metal enclosures of electrical equipment, metal water pipe, or conduit within 5 feet (1.5 m) of the unit.
4. **For Cord-Connected/Convertible Units**
 - a) Replace damaged cord immediately.
 - b) Do not bury cord.
 - c) Connect to a grounded, grounding type receptacle only.
 - d) **NEVER use an Extension Cord of any type.**
5. If the supplied cord and plug are not used, the electrical supply for this product must include a suitably rated switch or circuit breaker to open all ungrounded supply conductors to comply with section 422-20 of the National Electrical Code, ANSI/NFPA 70. The disconnecting means must be readily accessible to the spa occupant but installed at least 5 ft. (1.5 m) from spa water. (See GFCI Warning pg. 4)
6. **DANGER - Risk of Accidental Drowning.** Extreme caution must be exercised to prevent unauthorized access by children. To avoid accidents, ensure that children do not use this spa unless they are supervised at all times.
7. **DANGER - Risk of Injury.** The suction fittings in this spa are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings or the pump, be sure that the flow rates are compatible.

Never operate spa if the suction fittings are broken or missing. Never replace a suction fitting with one rated less than the flow rate marked on the original suction fitting.
8. **DANGER - Risk of Electric Shock.** Install at least 5 feet (1.5 m) from all metal surfaces. As an alternative, a spa may be installed within 5 feet of metal surfaces if each metal surface is permanently connected by a minimum No. 8 AWG (8.4 mm²) solid copper conductor to the wire connector on the terminal box that is provided for this purpose.
9. **DANGER - Risk of Electric Shock.** Do not permit any electric appliance, such as a light, telephone, radio, or television, within 5 feet (1.5 m) of a spa.
10. Always enter and exit the spa slowly and cautiously. Wet surfaces can be slippery.

INSTALLATION GUIDELINES

1. Locate your spa on a solid, level surface that is structurally strong enough to support its filled weight.
2. Installations on wooden decks or balconies should be checked to insure that the floor can support the weight of the full spa and the persons using it.
3. A reinforced poured concrete slab (min. 4" thick) is recommended. However, wood decking is also acceptable, provided it is constructed so that it meets the requirements outlined above. (see No. 2)
4. The spa must be installed in such a manner as to provide drainage away from the spa.
5. Spas which will be installed into a floor or wood deck must be installed to permit access to the equipment for servicing.
6. Do not install the spa under any electrical wires.
7. In selecting the ideal outdoor, or indoor location for your spa, we suggest you take into consideration the following:
 - a) The view you will have from the spa.
 - b) The proximity to your home for changing and/or shelter (this is very important in cold weather).
 - c) A sheltered environment, providing protection from wind and weather if needed.
 - d) The overall enhancement of your yard or room.
 - e) Do not place the spa under an unguttered roof overhang.
 - f) Indoor installations require provisions for proper ventilation.
 - g) Check local codes for building and fence requirements.
 - h) Water is carried and splashed out by the user, be sure the spa is not located in an area or on a surface that may be damaged by water. (Examples: Carpeting, 2nd floor in house, etc.)
 - i) Indoor spas should be installed in rooms constructed of materials that will not be damaged by high humidity.

SAFETY INSTRUCTIONS

20. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 98.6 °F. The symptoms of hyperthermia include an increase in the internal temperature of the body, dizziness, lethargy, drowsiness and fainting. The effects of hyperthermia include (1) failure to perceive heat, (2) failure to recognize the need to exit spa, (3) physical inability to exit spa, (4) fetal damage in pregnant women, (5) unawareness of impending hazard, (6) unconsciousness resulting in the danger of drowning. **WARNING: The use of alcohol, drugs, or medication can greatly increase the risk of fatal hyperthermia.**
21. Inform all occasional users of these precautions.
22. **For units with an Integral GFCI: Warning** - This product is provided with a ground fault circuit-interrupter at the end of the cord. The GFCI must be tested before each use with the product operating. Push the test button on the GFCI and the product should not operate. Push the reset button on the GFCI and the product should operate normally. If the product fails to operate in this manner, there is a ground current flowing indicating the possibility of an electrical shock. Disconnect the power until the fault has been identified and corrected.
23. **SAVE THESE INSTRUCTIONS!**

110 VOLT OZONE GENERATOR

110 VOLT OZONE GENERATOR INSTALLATION (optional)

The Sportub series are equipped with an ozone feed line ready for the addition of optional ozone generator.

Located under the spa lip and above the equipment pack please find the coiled ozone feed line with built in check valve. Connect this line to the barb fitting provided on the ozone generator leaving the excess tubing coiled under lip. This line is connected to a dedicated ozone injection spa jet.

The yellow 4-prong plug located on the equipment pack supplies power to the ozonator. Make sure the electrical pin configuration is matching and then plug in the ozonator. This receptacle is **ON** (hot) at all times. Ozone will be injected into spa automatically whenever the pump is operating on **low speed mode** (Filtration)

The ozone generator can be grounded with #8 AWG copper conductor connected to the bonding lug provided on the equipment pack.

WE RECOMMEND THAT YOU FOLLOW ALL INSTRUCTIONS PROVIDED BY THE OZONE GENERATOR MANUFACTURER.

INITIAL STARTUP

WARNING

IN ORDER TO CHECK FOR POSSIBLE LEAKS, THE FOLLOWING STEPS ARE PERFORMED WITHOUT THE WOOD SKIRTING IN PLACE. TO PREVENT RISK OF ELECTRICAL SHOCK, DO NOT USE SPA AT THIS TIME.

1. 110 Volt Units: Make sure the power supply cord is "unplugged".
220 Volt Units: Make sure the power supply is "OFF".
2. Check to see that the hose bib (located to the left side of Equipment Module) is closed.
3. The slide valves on each side of the Equipment Module should be open. (The valve is open when the handle is pulled out, closed when it is pushed in).

NOTE: Valves snap lock into place in both "open" and "closed" positions.

4. Fill the spa water to 1" above the center line of the skimmer located inside spa. Bleed air from the filter and equipment module by opening the air relief plug (located on the top of the filter). Tighten plug when finished. (See pg. 14 Filter Removal, No. 2)

IMPORTANT NOTE: The Equipment Module must never be operated without water in the spa, or serious damage to the heater and/or pump could result.

5. Check all plumbing connections for water leaks.
6. Familiarize yourself with controller operations
7. Apply power to the Equipment Module.
110 Volt Units: Plug cord into dedicated 15 amp outlet.
220 Volt Units: Turn the main disconnect switch to the "ON" position.
8. Push the **JET** button located on the topside **SPORTUB™** control panel. The pump will now operate at high speed.
9. Set desired temperature.

IMPORTANT NOTE: It is very important the pump be operated on high speed for several minutes to assure that all air has been removed from system. The thermostat may only be "turned up" after full water flow has been established.

10. Check for any leaks.
11. Open valves for operation.
Close valves for maintenance.

FOR YOUR INFO

**If your new spa pump does not prime (flow) on the initial start-up...
You may be experiencing "air lock"**

This normal occurrence can be easily corrected by loosening the plumbing union on the left side of the pump's suction (your left as you face the equipment) until the water flows into the pump. Then quickly re-tighten fitting taking care that the O-ring stays in place. Turn on the the **LOW SPEED** pump setting and you should now have normal flow through the jets.

Note: OPEN AIR RELIEF VALVE on the top of the filter when filling spa.

120 VOLT INSTALLATION

The provided power supply cord must be connected to a receptacle with a minimum circuit breaker size of 15 amperes. No other electrical appliance or fixture should be used on this circuit.

The heater will provide 1100 watts (1.1 kw) of heat when the pump is operating in low speed and thermostat is calling for heat.

Under no circumstances should an extension cord be used. Use of an extension cord will seriously degrade the performance of the equipment module and can create an electrical hazard.

The following instructions are for 240 Volt - 40 Amperes Applications 240 VOLT INSTALLATION

The heater will provide 4500 watts (4.5 kw) of heat when the pump is on and the thermostat is calling for heat.

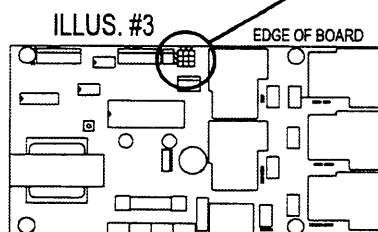
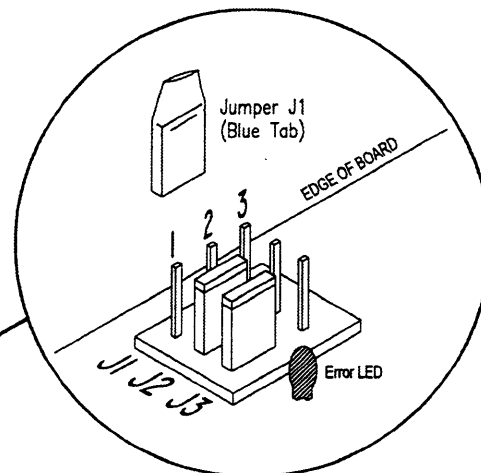
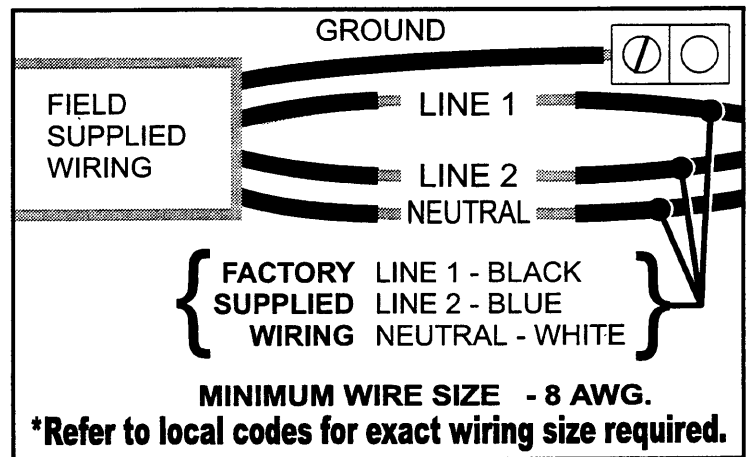
The following instructions must be followed for a permanently connected Equipment Module designed to operate at 240 Volts.

1. Disconnect and remove the GFCI power cord.
2. Connect input power wiring as shown above. When connected to 240 Volts, the Equipment Module requires a three wire electrical service, **plus ground (line 1, line 2, Neutral and Ground)**, and requires a minimum supply conductor ampacity of 40 amperes and a GFCI circuit breaker size of 40 Amperes.

3. Move Jumper 1 (Blue Tab) from pins 2 and 3 to pins 1 and 2 as shown in detail to the right.

Use copper conductors ONLY!

4. Close the wiring access panel.



**J1 = Conversion Jumper
Across Pins 1 and 2 for 240 Volt Operation
Across Pins 2 and 3 for 120 Volt Operation**

NOTE: 240 Volt mode allows pump high speed and heater to operate at the same time.

SPORTUB 1050-54-56 Controller Operations



JETS KEY: The Jets key is used to turn the pump on or off at selected speeds. The first press will turn on the pump LOW speed, the second press will change the pump to HIGH speed, the third press will turn the pump off or return to a heat or filtration mode (see note). A built-in timer will shut the pump off 20 minutes after it has been started unless the user does so manually. When the pump is on, the Jets On Indicator will appear above the Jets Key.
NOTE: You may not be able to turn the pump off if it has started a filtration cycle or if the spa is calling for additional heating. This is easily identified by observing the status of the "Heater On Indicator" or the "Filter Cycle Indicator".



LIGHT KEY: The Light key is used to turn the light on or off. The first press of the Light key will turn the light on. A second press will turn the light off. The light will automatically turn itself off after 2 hours. When the light is on the Light On Indicator will appear above the Light Key.

PROGRAMMING FILTER CYCLES: You may choose to filter your spa 1, 2, or 3 times daily as required to maintain clean, sanitary water. At the same time, press and release both the Jets Key and the Up Arrow Key. The current setting for filtration cycle frequency will be displayed. Do nothing and the control will revert to the Default System Operation Mode, OR, to change the frequency, press the Up or Down Arrow key. Pressing the Jets Key and Up Arrow Key at the same time again will start a Filtration Cycle, otherwise, the first cycle will start 24 hours from the programming time. **NOTE:** The cycles will repeat every 24, 12, or 8 hours within a 24 hour period, starting from the time programmed. It is recommended that the system be powered up at a time when the programmed cycles do not interfere with sleeping hours.

PROGRAMMING CYCLE DURATION: You may choose to filter your spa 60, 120 or 180 minutes per cycle as required to maintain clean, sanitary water. At the same time, press and release both the Light Key and the Up Arrow Key. The current setting for filtration cycle duration will be displayed (60,120,180). Do nothing and the control will revert to the Default System Operation Mode, OR, to change the frequency, press the Up or Down Arrow key.

IMPORTANT PROGRAMMING NOTES: (1) If a program change is not made within 5 seconds, the system will default back to the monitoring mode. (2) While programming, the Pump and Light features may have been activated. Either can be turned off in the normal way after programming is complete. The display will return to indicate water temperature 5 seconds after the keys are released.

OZONE OPERATION: The Ozone circuit is available while the Pump is operating in either LOW or High speed. Ozone will only be generated while the pump is in operation and the Jet Air Controls are open.



TEMPERATURE PROGRAM KEYS: The Up/Down Temperature Program Keys are used to set the desired water temperature. Press the Up or Down keys to Increase (or decrease) the desired temperature setting. The temperature can be adjusted in 1°F increments from 59°F to 104°F (or 15°C to 40° C.). The desired temperature setting will remain in the display for 5 seconds as confirmation of the new value, after 5 seconds the display will return to display the present water temperature. **NOTE:** The Temperature Program Indicator will appear to indicate that the temperature in the display is the desired-programmed temperature and not the actual water temperature.

HEATER OPERATION: When the water temperature drops 1°F lower than the desired temperature, the heater will be turned on until the water temperature reaches the desired temperature plus 1°F. The Heater On Indicator will appear on the function panel when it is on. The Heater On Light Indicator will blink on the function panel whenever there is a call for heat and the heater has not yet been activated.

FREEZE PROTECTION: When the system senses cold temperatures, it will automatically engage the freeze protection mode for a monitoring period of 24 hours. During this time, the pump will operate for 1 minute every 2 hours to circulate warm water through the plumbing. When the pump is running due to this feature, the Filter Cycle Indicator on the spaside panel will blink. Filter Cycles will operate as determined by the programming and will not be affected by the Freeze Protection Mode.

HIGH TEMPERATURE PROTECTION: If the water temperature exceeds 122°F at the High Temperature probe, the system will display the message HL and will turn the heater off. After the water temperature has cooled down, pressing any key on the spaside panel control will allow the system to restart. If the spa water temperature does not seem to be elevated, the HL reading may have been caused by poor water flow or electrical line interference (e.g. thunderstorms, voltage surges, etc.). Simply reset and monitor the system. See Troubleshooting, page 16. **NOTE:** The Freeze Protection Circuit is in effect at all times that there is power applied the system and will automatically engage if needed.

DEFAULT SYSTEM OPERATIONS: When power is applied, or there is a temporary loss of power, the system will initiate it's default programming. The filter cycle starts 24 hours after the system has been powered up, filters for one hour, and then repeats every 24 hours. The maintained temperature will default to 95° F. The freeze protection feature will stay in effect. If a power loss condition is experienced, the spaside display will blink until any key is pressed. This feature is to let the user know that a power failure has occurred and that the Temperature Program point has returned to the default value.

ADDITIONAL PROGRAMMING: To set temperature unit (°F or °C) press and hold the light key for 5 seconds. This will switch the system to the temperature that you prefer. Once the selection has been made simply wait until the spaside control reverts back to the temperature mode.

EQUIPMENT FEATURES

NOTE: Before filling spa, please familiarize yourself with the features of the Equipment Module & Control

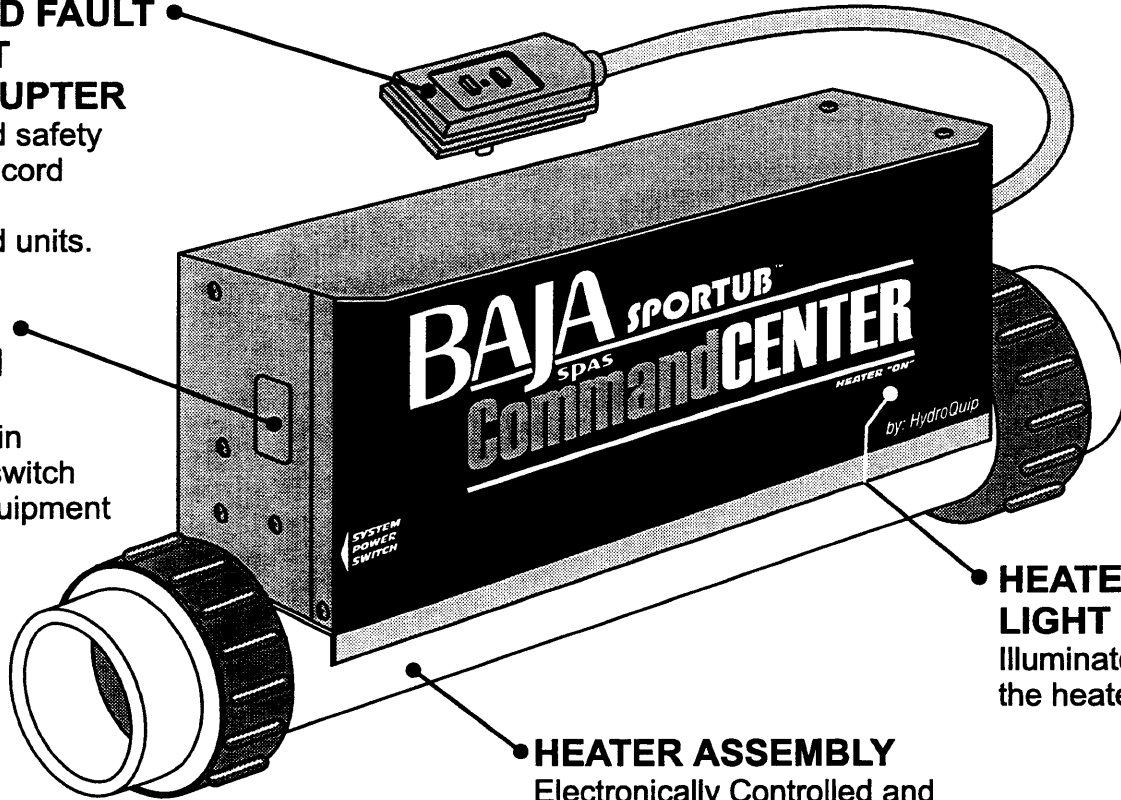
EQUIPMENT MODULE

GROUND FAULT CIRCUIT INTERRUPTER

A required safety feature in cord and plug connected units.

ON/OFF SWITCH

Functions as the main ON/OFF switch for the Equipment Module.



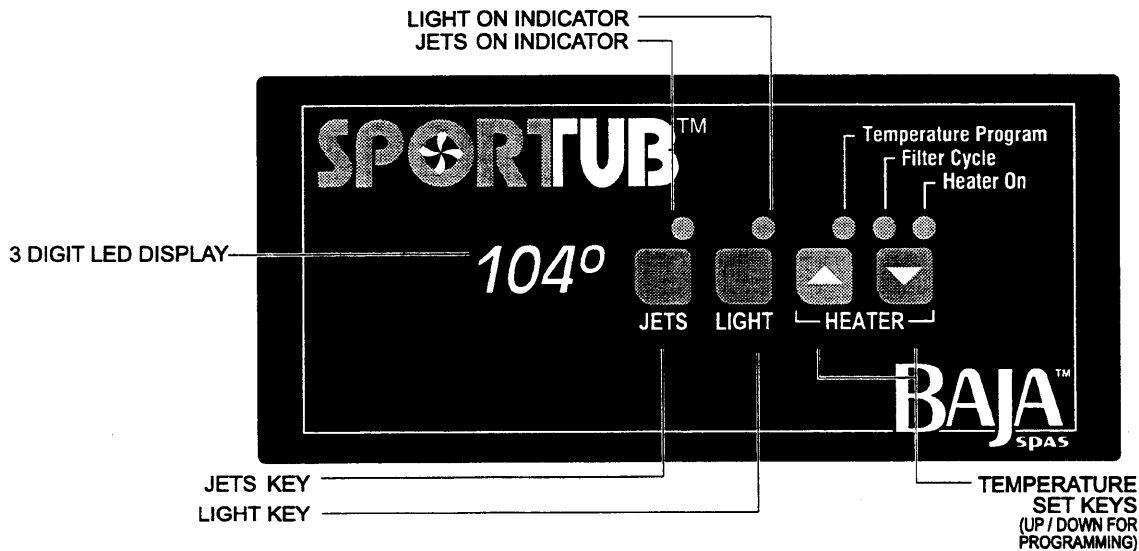
HEATER LIGHT

Illuminates when the heater is on.

HEATER ASSEMBLY

Electronically Controlled and equipped with a high-limit safety "shut-off".

SPA CONTROL PANEL



QUICK PROGRAMMING NOTES

HYDRO-QUIP PORTABLE SPA EQUIPMENT SUPPLEMENT

IF YOU APPLY POWER TO SYSTEM AND DO NOTHING ELSE:

1. The primary filter cycle will occur in 24 hours and run for 60 min.
This will repeat every 24 hours.
2. The spa will heat up to and maintain 95° F.
(The freeze protection mode is available if required.)

TO SET OR CHANGE THE FILTER CYCLE START TIMES:

Refer to **PROGRAMMING FILTER CYCLES** in operating manual.

IF THE FILTER CYCLES ARE NOT RUNNING AT THE BEST TIMES FOR YOUR SLEEPING SCHEDULE, YOU MUST PROGRAM THE SYSTEM AT A PARTICULAR TIME OF DAY TO ADJUST THE INTERNAL SYSTEM TIME PATTERN.

Desired Filter Cycles	Programming Time	Filtering Time
1 Cycle per 24 Hour Period	8:00 PM	8:00 PM
2 Cycles per 24 Hour Period	8:00 PM	8:00 PM & 8:00 AM
3 Cycles per 24 hour Period	2:00 PM	10:00 PM, 6:00 AM & 2:00 PM

Note: The easiest way to change the internal system time pattern is to simply TURN OFF ALL POWER to the spa for (10) ten seconds and then promptly start your programming procedure.

SPORTUB II 1057-58 Controller Operations

Programming Cycle Duration

You may choose to filter spa 60, 120 or 180 minutes per cycle as needed to maintain filtered water.

To view the current length of ea. filter cycle, **press & hold** the Light button for 5 secs.

The current length of ea. filtration cycle will then be shown.

This setting can be modified by holding the Up/Down button until the length of ea. cycle is shown. A simultaneous **press & hold** of the Pump1 & Light button for 5 seconds more will start a new filter

Programming Number of Filter Cycles:

You may choose to filter the spa 1, 2 or 3 times daily as required to maintain clean water. To view the current number of filter cycles **press & hold** the Pump1 button for 5 secs.

The current number of filtration cycles will be displayed. This setting can be modified by holding down the Up/Down button until the desired number of cycles is shown. A simultaneous **press & hold** of the Pump1 & Up/Down button for an extra 5 secs. will start a new filter cycle.

JET1 - The JET1 button is used to turn the pump on or off at selected speeds. The first press will turn the pump to LOW speed. The second press will change the pump to HIGH speed. The third press will turn the pump off or return to a heat or filtration mode (see note). A built in timer will shut the pump off 20 minutes after it has been started unless the user does so manually. When the pump is on, the "Jets On" indicator will appear above the JET1 button.

Note: You may not be able to turn the pump off if it has started a filtration cycle or if the spa is calling for additional heating. This is easily identified by observing the status of the "Heater On" indicator light or the "Filter Cycle" indicator light.

JET2 - The JET2 button is used to turn the JET2 booster pump on or off. The first press of the JET2 button will start the booster pump. A second press will turn the booster pump off. The JET2 booster pump will automatically turn itself off after 20 minutes. When the JET2 booster pump is on, the JET2 indicator light will appear above the JET2 button.

LIGHT - The LIGHT button is used to turn the light on or off. The first press of the LIGHT button will turn the light on. The second press of the button will turn the light off. The light will automatically turn itself off after 2 hours. When the light is on, indicator light will appear above the LIGHT button.

TEMPERATURE PROGRAM - The temperature program button is used to set the desired water temperature. Press and hold this button to increase or decrease the desired temperature setting. Release and press again to increase/decrease to the desired temperature setting. The temperature can be adjusted in 1°F increments from 59°F to 104°F (or 15°C to 40°C). The desired temperature setting will remain in the display box for 5 seconds as confirmation of the new setting. After 5 seconds the display will show the current water temperature.

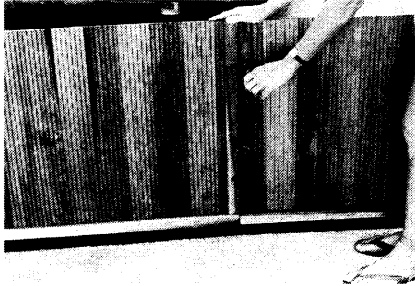
Note: The temperature program indicator will appear to indicate that the temperature in the display is the desired-programmed temperature and not the actual water temperature.

Note: A power outage to the system will erase any programmed settings. If a power outage should occur, it will then be necessary to re-program the system. **Filtering default is 60 minutes, once a day. Temperature Default is 95 degrees.**

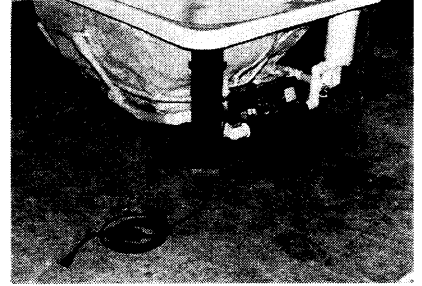
CABINET INSTALLATION



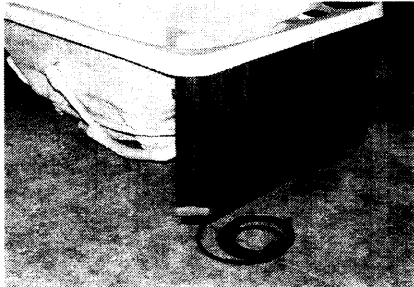
1. Attach coupling blocks to one end of shorter side panels (4).



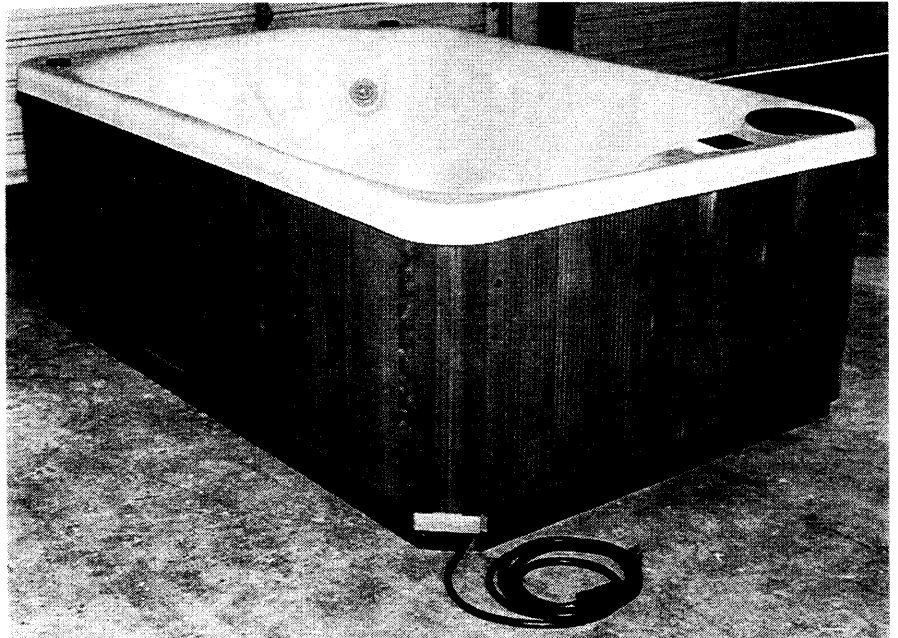
2. Align with other side panel, insert bolts and tighten securely.



3. Position corner panels under spa lip with black kickboard on the bottom. (Note: One corner panel is notched for power cord exit.)

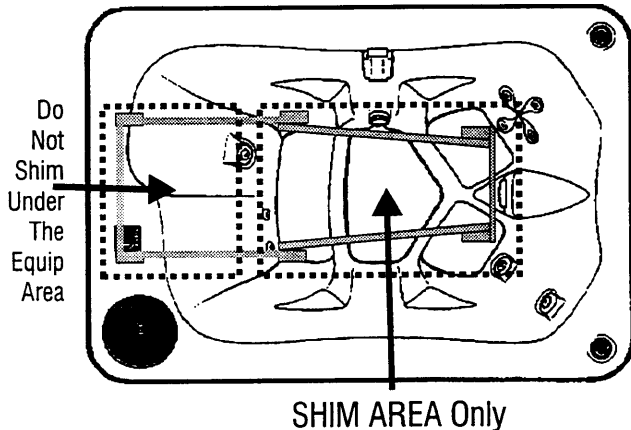


4. Install remaining panels and corners around spa using panel bolts and bolt driver located in skirt kit box.



5. Completed **SPORTUB™** Spa.

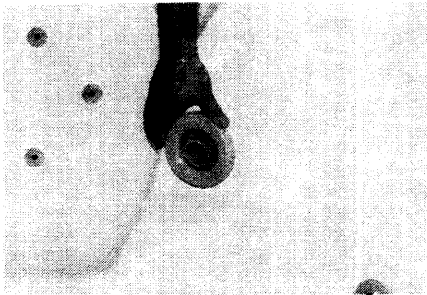
SPA SHIMMING



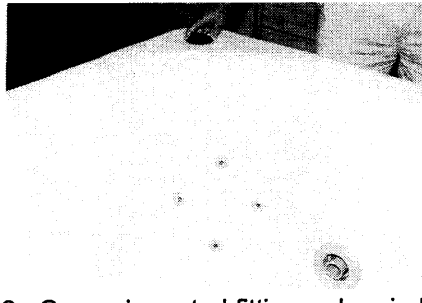
Note: Shim under wood base of spa only. Do not shim under equipment support section or foam insulation. **DO NOT** shim under equipment part of the frame. Always shim under spa's main "footprint" or base.

SPA OPERATION TIPS

Filter Operation:



1. Turning jet face will activate TurboStream™ or Hydrotherapy jets.

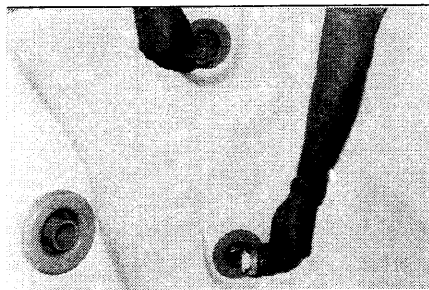


2. Open air control fittings when in HIGH Speed Jet mode.

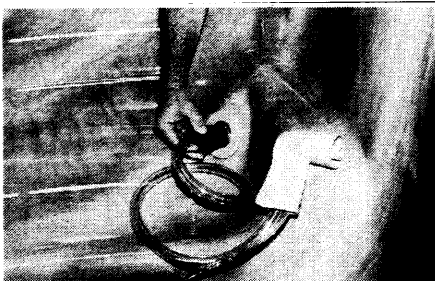
Filter Operation: Magna Jets



1. Turn outer ring counterclockwise to open, and clockwise to close jet.

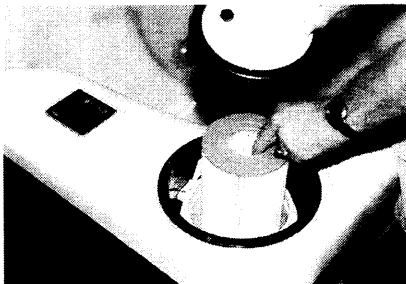


2. Nozzles are interchangeable. To remove, pull straight out.



OPTIONAL EQUIPMENT: To install Euro'ssage™ into any Magna Jet, turn slightly clockwise until you feel it lock into place. To remove, turn counterclockwise and pull straight out..

Filter Removal: Note: See page 16 for cleaning instructions before removing filter.



1. Press tab and turn lock counterclockwise. Remove filter lid and cartridge.



2. After cleaning filter, bleed air out of the filter cavity by opening the air relief valve & turn on High Speed Pump.

REGULAR SPA MAINTENANCE

CLEANING THE FILTER:

Your Baja Spa comes complete with a 50 Sq. Ft. filter cartridge that is designed to work under pressure. With normal use, this filter should be removed a minimum of once every 30 days, or anytime you notice an appreciable decrease of the flow from the spa jets. You should take time to clean the filter.

TO CLEAN THE FILTER:

1. TURN OFF THE POWER.
2. REMOVE THE COVER FROM THE FILTER UNIT.
3. OPEN AIR RELIEF PLUG.
4. DEPRESS LOCK SPRING ON FILTER AND REMOVE LOCK RING BY TURNING COUNTERCLOCKWISE (LEFT).
5. REMOVE CARTRIDGE FROM THE FILTER HOUSING AND CLEAN THOROUGHLY WITH THE PRESSURE SPRAY FROM A NOZZLE ON A GARDEN HOSE.
6. REPLACE THE CLEANED FILTER AND TIGHTEN THE LOCKING RING.
7. TURN ON POWER.
8. WHEN THE WATER COMES OUT OF THE AIR RELIEF PLUG, CLOSE IT.
9. WHEN WATER IS FLOWING FULL, SET THERMOSTAT TO DESIRED WATER TEMPERATURE.

WOOD CABINET:

Your modular cabinet has been treated with a stain at the factory. It is suggested that the cabinet be treated annually with an additional coat of stain for maximum weather protection. Contact your Baja Spa Retailer for advice on which stain and oil work best in your area.

DRAINING THE SPA:

It is recommended to completely drain the spa at least four times a year. More frequent draining may be required depending on usage. The spa should also be drained if it is not going to be used for a long period.

An empty spa **MUST** be covered. Direct sunlight on the acrylic surface can cause severe damage or blemishing of the acrylic spa surface, and can result in the voiding of the spa surface warranty.

SPA MAINTENANCE SCHEDULE

DAILY CHECK WATER LEVEL, REFILL IF NECESSARY TO
LINE ON SKIMMER PLATE.

CHECK CHEMICAL READING AND ADJUST AS NEEDED.

FOR PROPER FILTRATION, THE WATER SHOULD BE
CIRCULATING FOR AT LEAST FOUR HOURS A DAY.

WEEKLY WIPE DOWN THE WATER LINE.

CHECK WATER FLOW AND CLEAN FILTER IF
NECESSARY.

MONTHLY CLEAN FILTER CARTRIDGE.

CLEAN THE INSULATED SPA COVER.

TEST THE GFCI.

THREE MONTHS DRAIN THE SPA COMPLETELY, REFILL WITH WATER
AND REPLENISH CHEMICALS.

WHILE THE SPA IS EMPTY, CLEAN WITH A NON-
ABRASIVE ACRYLIC CLEANER AND RINSE.
NOTE: NEVER WAX THE SURFACE AS THE WATER
WILL DISSOLVE THE WAX AND CLOG THE FILTER.

SIX MONTHS: CLEAN, RESTAIN AND TREAT REDWOOD SKIRT.

TROUBLESHOOTING

NONE OF THE EQUIPMENT OPERATES

Main breaker is set at OFF. Set main breaker to ON.
Sub-panel breaker is set at OFF. Set sub-panel breaker to ON.
Equipment GFCI set at OFF. Set GFCI to ON.
Power switch set at OFF (if available).
Set power switch to ON.
Components not plugged in. Plug in components.
Power cord not plugged in. Plug in power cord.
Overheat protection switch tripped.
Allow unit to cool down and restart by pushing any key.

NO, LOW, OR SURGING WATER FLOW

Air lock in plumbing system.
"Bleed" the system, see start-up procedure page 3.
Restricted flow.
Insure that the water shut-off valves are open and that suction fittings are not blocked by debris.
Dirty filter. Clean or replace filter.
Low water level. Increase water level to recommended level.

LOW SPEED PUMP DOES NOT OPERATE

Overheat protection switch tripped.
Allow unit to cool down and restart by pushing any key.
Pump not plugged in. Plug in the pump.

THERAPY JETS INOPERATIVE

Overheat protection switch tripped.
Allow unit to cool down and restart by pushing any key.
Shut off valves are closed. Open shut off valves.
Pump not plugged in. Plug in the pump.
Dirty filter. Clean or replace filter.
Jets not properly adjusted.
Adjust jets properly - or contact your local dealer.
Diverter valve not properly adjusted.
Adjust diverter valve properly - or contact your local dealer.

LIGHTS INOPERATIVE

Light bulb defective.
Replace bulb - or contact your local dealer.
Reflector fallen off.
Replace reflector - or contact your local dealer.
Light not plugged in. Plug in the light.

IF THE ABOVE TROUBLESHOOTING
PROCEDURE DOES NOT CORRECT THE
PROBLEM, THEN CONTACT YOUR LOCAL
SPA DEALER OR SERVICE TECHNICIAN

OZONATOR INOPERATIVE

Power switch is OFF. Set power switch to ON.
Power cord not plugged in. Plug in power cord.
Low water flow. Clean or replace filter - or contact your dealer.
Ozone bulb defective. Contact your local dealer.

WATER LEAKS

Spa overfilled. Adjust spa water level.
Too many people in spa. Adjust spa water level.
Drain valve left open. Shut off drain valve.
Couplings or unions loose.
Tighten or contact your local dealer.
Incorrect water chemistry. Contact your local dealer.
Pump seal leaking. Contact your local dealer.
Plumbing / connections leaking. Contact your local dealer.
Water leaking from spa side control.
Contact your local dealer.

NO HEAT

Temperature not set correctly. Adjust setting.
Overheat protection switch tripped.
Allow unit to cool down and restart by pushing any key.
No power to heater. Reset breaker at service panel.
Low water flow. Clean or replace filter.
Improper water flow.
Refer to NO, LOW, OR SURGING WATER FLOW (above).
Spa cover not installed. Replace spa cover.

LOW HEAT

Insufficient heat time.
Increase heating periods on timer operation.
Temperature not set correctly. Adjust temperature setting.
Spa cover not installed. Replace spa cover.
Overheat protection circuit tripped.
Allow unit to cool down and restart by pushing any key.
Temperature sensor not in drywell.
Place sensor in drywell - or contact your local dealer.
Improper water flow.
Refer to NO, LOW, OR SURGING WATER FLOW (above).

HIGH HEAT

Temperature sensor not in drywell.
Place sensor in drywell - or contact your local dealer.
Temperature set too high/maximum.
Adjust temperature setting.
High air temperature. Remove spa cover.

GFCI TRIPS OCCASIONALLY

Lightning or Electrical storm, Power surge, Extremely humid conditions, or Radio frequency interference. Reset GFCI.
NOTE: Assure that the GFCI is properly grounded and bonded.

GFCI TRIPS REPEATEDLY

Defective component. Contact your local dealer.

REGULAR SPA MAINTENANCE

TO DRAIN THE SPA, COMPLETE THE FOLLOWING STEPS:

1. Turn off the main circuit breaker or disconnect panel.
2. Attach a garden hose to the drain hose bib, and then open hose bib allowing the water to drain from the spa by gravity. For complete draining, place outlet end of hose below bottom of spa.

CLEANING:

When the acrylic surface becomes soiled, it can be cleaned with a soft cloth or sponge. **DO NOT USE ANY ABRASIVE CLEANERS**, as they can scratch or dull the brilliant acrylic surface.

Your insulated cover can be cleaned with a non-abrasive household cleaner. A non silicone based vinyl restorer will help protect the surface from sun damage.

WINTERIZING YOUR SPA

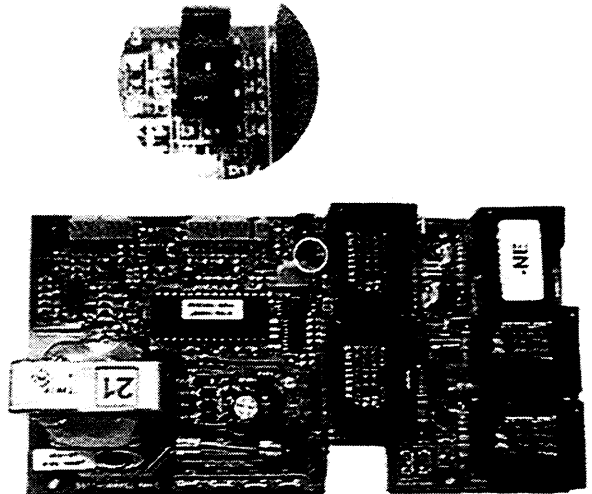
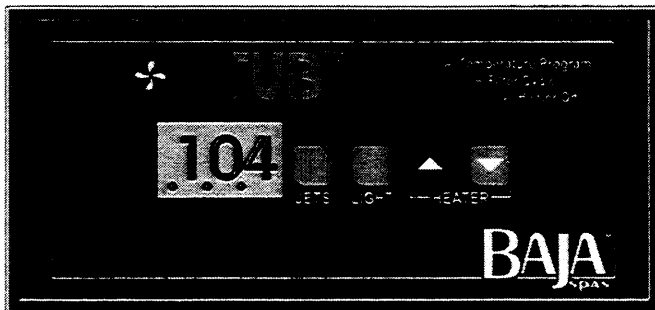
If the spa is to be left unused for an extended period of time in areas where freezing temperatures DO NOT OCCUR, it may be desirable to turn the heater OFF. To keep the spa water clean and sparkling, set the timer to filter the water several times each day. When preparing the spa for use, check the water chemistry to assure correct chlorine and pH levels.

If it is desired to keep water in the spa during the time of year when freezing may occur, the heater will operate as required to prevent the water from freezing.

However, CAUTION MUST BE USED WITH THIS APPROACH. In the event of electrical power interruptions, regardless of cause, the heater and pump will stop operating and freeze protection will be lost. This could result in freeze damage to the spa, spa plumbing/and or Equipment Module components. Such damage is not covered by the Equipment Module Warranty.

If the spa is to be drained for an extended period of time, consult your local retailer for winterizing your spa completely due to potentially extreme weather conditions.

3 DOT ERROR IDENTIFICATION



3 flashing dots below the temperature display is an indication that an error has occurred. To identify the error, follow these procedures:

- Open the front cover of the systems control box.
- Verify if the system error LED is illuminated on the printed circuit board.

System Error LED not Illuminated:

With Pump Running

- Press the *Temp. Down Key* to lower the temperature below the current water temperature.
- If the 3 flashing dots go away after the pump has shut off, this is an indication that the pressure or flow switch was not activated while water was flowing through the heater. Readjust pressure or flow switch.

With Pump Off

- If 3 flashing dots appear while the pump is off, the pressure or flow switch is activated although no water is flowing through the heater. Readjust pressure or flow switch.

System Error LED Illuminated:

- a) This is an indication of an Over Temperature condition. Ensure that the High-Limit temperature sensor is properly connected to the printed circuit board.

Temperature display reads 33°F (no flashing or LED error indication):

- 1) If the temperature reading is 33°F and this is not the actual water temperature, this indicates a problem with the temperature sensor. Ensure that the temperature sensor is properly connected to the printed circuit board.

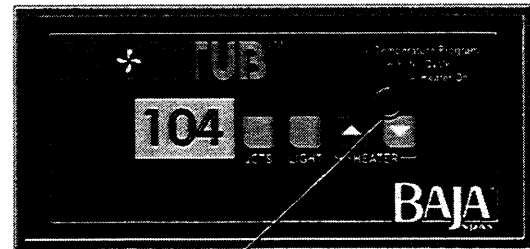
3 DOT CONTROL PANEL ALARMS

SMART WINTER MODE/FREEZE PROTECTION: On board temperature sensors continuously monitor water and air temperature. If the temperature inside the control box falls below 59° F, the system will start a special program (Smart Winter Mode) to circulate the water in the plumbing. For the next 24 hours, the components will be automatically operated for a period of 1 minute every 2 hours to thoroughly circulate the water throughout the spa. The time between the 1-minute operations will steadily decrease as the air temperature inside the control box drops. If the water temperature sensor falls below 49°F the heater will be activated to maintain a temperature above freezing (Freeze Protection). The Filtration Icon in the upper display will be flashing when the system has entered either safety mode. Only while in freeze mode are other functions of the unit (except the alarms) are disabled. *Note: If your area experiences electrical power outages and the climatic conditions could result in freezing of the water, we suggest that you contact your local dealer for assistance in proper drainage and winterizing of your spa to avoid any damage that may occur from freezing temperatures.*

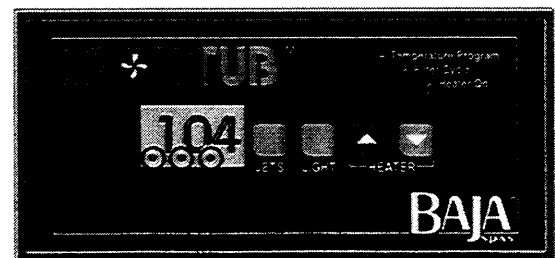
PRESSURE SWITCH: To assure proper heater operation, a water pressure switch has been installed to monitor the system. If 3 flashing dots appear below the temperature in the LED window, this indicates the need for system service. Refer to the advanced troubleshooting guide available from your spa retailer or contact a service technician to correct the problem.

HIGH TEMPERATURE PROTECTION: If the water temperature exceeds 119° F, the heater will be turned off and the High-Limit temperature protection circuit will display 3 flashing dots below the temperature in the LED window. Once the water has cooled below 110° F power to the system must be turned off then back on to allow the system to reset. If this condition persists refer to the advanced troubleshooting guide available from your spa retailer or contact a service technician to correct the problem

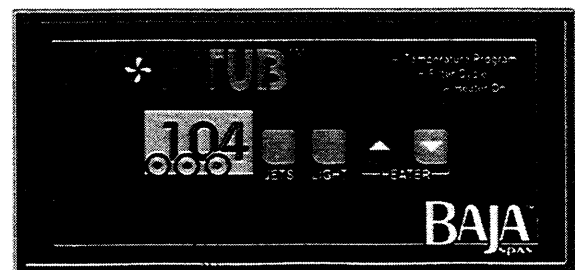
TEMPERATURE SENSOR: To assure proper temperature maintenance, a temperature probe has been incorporated into the system. If you notice the displayed temperature greatly differs from the actual water temperature or if 32°F is displayed and the correct water temperature is much higher this indicates the need for system service. Refer to the advanced troubleshooting guide available from your spa retailer or contact a service technician to correct the problem



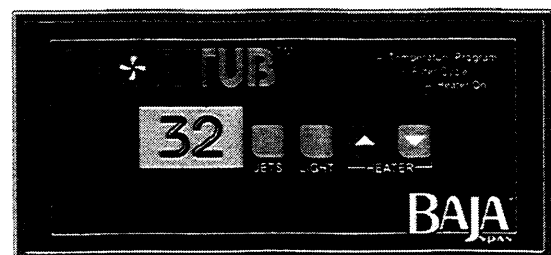
Filter Indicator



Flashing



Flashing



Baja Products, Ltd.

4065 North Romero Road
Tucson, AZ 85705

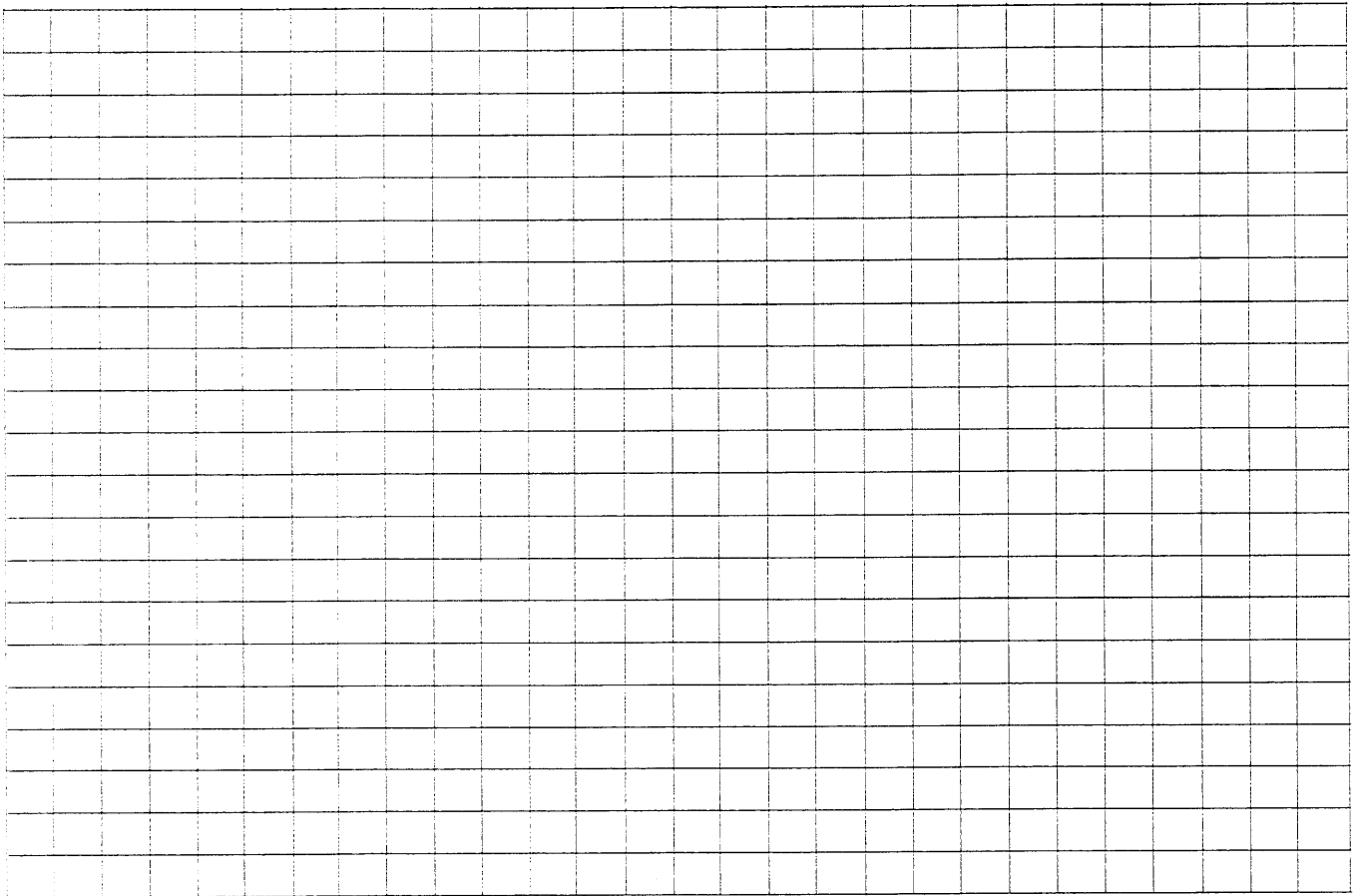
Customer Service.....520-887-1154 Ext 242

E-Mail Address.....info@bajaspas.com



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SPA SCHEMATIC



NOTES

Lined area for notes, consisting of 20 horizontal lines.

BAJA PRODUCTS, LTD.

Date _____ Model # _____ Serial Number

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